

# お酒の キャップは きた産業

日本全国のお酒ブランドの  
カバー率、No.1!  
SAKE & ALCOHOLIC BEVERAGE  
CLOSURES, ALL OVER JAPAN



Nada, Fushimi →

"Sake crown" plunger



"Kaesens" plunger

Niigata →



Miyagi →

Fukushima →

Tochigi, Ibaragi →

Gunma →



Nagano, Yamanashi →

Saitama →

Tokyo, Chiba, Kanagawa →

Shizuoka →



Gifu, Aichi →

Hokuriku →

Shiga, Mie →



Nara, Wakayama →

Kyoto, Osaka →

Hyogo →

San-in →



Shikoku →

Kyusyu →

USA, Australia, Brasil

Generic design

Shochu →



Awamori →

Wine & Whisky →

Craft Beer →



Animals & Birds →

Traditional Japanese Crest →



Embossed →

Modern Design

A·R·I·G·A·T·O  
100  
YEARS  
1916→2016→beyond



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